



29764

Hpl base cab 1 door-pb1-0

Work Order

29764

Wednesday, April 03, 2002

Shop

Job ID: 15121	Job Item: 1
Description: Breakroom Addition	Description: Hpl base cab 1 door-pb1-0

Customer: Harris Alarm Systems, Inc. 105 Main Street P O Box 2068 Marietta, GA 30066	Ship To: Harris Alarm Systems, Inc. 105 Main Street P O Box 2068 Marietta, GA 30066
Contact: James, Harris	Phone: (770) 924-2000



WO Details	Disp: Not Scheduled	Sch. Start: 04/05/02	Prod Qty: 4
	Type:	Sch. Finish: 04/08/02	Order Qty: 4
	Status: Pending	Ship Date: 04/10/02	Written By: Adams, Jeremy
	Shop Drawing: 121-10		Location:

Scheduling	Department	Est.Hours	# Empl.	Sched. Start	Sched. Finish	% Complete	Actual Hrs
	Employee Assigned	Assignment Date			% Assigned		
	Assembly	.52		//	//	0	
	Cut-out	.4		//	//	0	
	Edgebanding	.27		//	//	0	
	Machining	.33		//	//	0	
	Shipping	.2		//	//	0	

Labor	Seq.	Department	Op Code	Description	Quantity
	1	Cut-out	200		cut sheets
	Notes:				
2	Edgebanding	228		edge band auto	0.27 hr.
	Notes:				
3	Machining	204		machine 1 part on p.p.	0.18 hr.
	Notes:				
4	Machining	432		hinge euro	0.15 hr.
	Notes:				
5	Assembly	412		assy box	0.33 hr.
	Notes:				
6	Assembly	416		butt joint staple scrw	0.11 hr.
	Notes:				



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Seq.	Department	Op Code	Description	Quantity
7	Assembly	448	front &subfrnt install	0.05 hr.
Notes:				
8	Assembly	456	assy/screws	0.03 hr.
Notes:				
9	Shipping	580	collect parts/hdwe/wra	0.1 hr.
Notes:				
10	Shipping	584	handle-bundle-load	0.095 hr.
Notes:				

Material

Code	Description	Quantity
	1-hinge bp blum 175h910 clip mount for sys screws (.389)500/case	8 ea.
Notes:		
	2-hinge blum 77m558 clip 120 sc/knock in (1.09/250)	8 ea.
Notes:		
	bid hpl solids hg-fronts	2 sheet
Notes:		
	birch ply natural finish 2 sides 3/4x4x8	3 sheet
Notes:		
	edge banding - box	57.752 lin. ft
Notes:		
	edge banding - fronts	45.148 lin. ft
Notes:		
	edge banding - shelf	19.948 lin. ft
Notes:		
	mcp 3/4 white/white 49x97-fronts	2 sheet
Notes:		



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Material

Code	Description	Quantity
	 pull, wire 4" acs40sc Notes:	4 ea.
	 shelf supt pin fut sc wht/stl Notes:	32 ea.

Instructions: SHRINK WRAP WITH ALL PARTS

WO Notes: